



$D1$ :	$\approx 678$	mm	Shoulder/Recess Dia of Outer Ring
$d1$ :	$\approx 564$	mm	Shoulder Dia of Inner Ring
$b$ :	22.3	mm	Width Of Lubrication Groove
$K$ :	12	mm	Dia of Lubrication Hole
$R_{1,2}$ :	min 7.5	mm	Chamfer Dimension

**LILY**<sup>®</sup>

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Part  
Number

24196 ECA/W33  
Spherical Roller Bearings