

table 2 - Shaft tolerances and resultant fits

Shaft Nominal diameter d		Bearing Bore diameter tolerance $t_{Admp}$		Shaft diameter deviations, resultant fits <sup>1)</sup>									
				Tolerance classes									
				h6 $\oplus$	h8 $\oplus$		h9 $\oplus$		j5 $\oplus$		j6 $\oplus$		
				Deviations (shaft diameter)									
				Theoretical interference (-)/clearance (+)									
				Probable interference (-)/clearance (+)									
>	≤	L	U										
mm		μm		μm									
-	3	-8	0	0	-6	0	-14	0	-25	+2	-2	+4	-2
				-8	+6	-8	+14	-8	+25	-10	+2	-12	+2
				-6	+4	-6	+12	-5	+22	-9	+1	-10	0
3	6	-8	0	0	-8	0	-18	0	-30	+3	-2	+6	-2
				-8	+8	-8	+18	-8	+30	-11	+2	-14	+2
				-6	+6	-5	+15	-5	+27	-10	+1	-12	0
6	10	-8	0	0	-9	0	-22	0	-36	+4	-2	+7	-2
				-8	+9	-8	+22	-8	+36	-12	+2	-15	+2
				-6	+7	-5	+19	-5	+33	-10	0	-13	0
10	18	-8	0	0	-11	0	-27	0	-43	+5	-3	+8	-3
				-8	+11	-8	+27	-8	+43	-13	+3	-16	+3
				-6	+9	-5	+24	-5	+40	-11	+1	-14	+1
18	30	-10	0	0	-13	0	-33	0	-52	+5	-4	+9	-4
				-10	+13	-10	+33	-10	+52	-15	+4	-19	+4
				-7	+10	-6	+29	-6	+48	-13	+2	-16	+1
30	50	-12	0	0	-16	0	-39	0	-62	+6	-5	+11	-5
				-12	+16	-12	+39	-12	+62	-18	+5	-23	+5
				-8	+12	-7	+34	-7	+57	-15	+2	-19	+1
50	80	-15	0	0	-19	0	-46	0	-74	+6	-7	+12	-7
				-15	+19	-15	+46	-15	+74	-21	+7	-27	+7
				-11	+15	-9	+40	-9	+68	-17	+3	-23	+3
80	120	-20	0	0	-22	0	-54	0	-87	+6	-9	+13	-9
				-20	+22	-20	+54	-20	+87	-26	+9	-33	+9
				-14	+16	-12	+46	-12	+79	-21	+4	-27	+3
120	180	-25	0	0	-25	0	-63	0	-100	+7	-11	+14	-11
				-25	+25	-25	+63	-25	+100	-32	+11	-39	+11
				-18	+18	-15	+53	-15	+90	-26	+5	-32	+4
180	250	-30	0	0	-29	0	-72	0	-115	+7	-13	+16	-13
				-30	+29	-30	+72	-30	+115	-37	+13	-46	+13
				-22	+21	-18	+60	-17	+102	-31	+7	-38	+5
250	315	-35	0	0	-32	0	-81	0	-130	+7	-16	+16	-16
				-35	+32	-35	+81	-35	+130	-42	+16	-51	+16

				-26	+23	-22	+68	-20	+115	-34	+8	-42	+7
315	400	-40	0	0	-36	0	-89	0	-140	+7	-18	+18	-18
				-40	+36	-40	+89	-40	+140	-47	+18	-58	+18
				-29	+25	-25	+74	-23	+123	-39	+10	-47	+7
400	500	-45	0	0	-40	0	-97	0	-155	+7	-20	+20	-20
				-45	+40	-45	+97	-45	+155	-52	+20	-65	+20
				-33	+28	-28	+80	-26	+136	-43	+11	-53	+8
500	630	-50	0	0	-44	0	-110	0	-175	-	-	-22	-22
				-50	+44	-50	+110	-50	+175	-	-	-72	+22
				-37	+31	-31	+91	-29	+154	-	-	-59	+9
630	800	-75	0	0	-50	0	-125	0	-200	-	-	+25	-25
				-75	+50	-75	+125	-75	+200	-	-	-100	+25
				-58	+33	-48	+98	-45	+170	-	-	-83	+8
800	1 000	-100	0	0	-56	0	-140	0	-230	-	-	+28	-28
				-100	+56	-100	+140	-100	+230	-	-	-128	+28
				-80	+36	-67	+107	-61	+191	-	-	-108	+8
1 000	1 250	-125	0	0	-66	0	-165	0	-260	-	-	+33	-33
				-125	+66	-125	+165	-125	+260	-	-	-158	+33
				-101	+42	-84	+124	-77	+212	-	-	-134	+9
1 250	1 600	-160	0	0	-78	0	-195	0	-310	-	-	+39	-39
				-160	+78	-160	+195	-160	+310	-	-	-199	+39
				-130	+48	-109	+144	-100	+250	-	-	-169	+9
1 600	2 000	-200	0	0	-92	0	-230	0	-370	-	-	+46	-46
				-200	+92	-200	+230	-200	+370	-	-	-246	+46
				-165	+57	-138	+168	-126	+296	-	-	-211	+11